

Professor Chih-Tang Sah started a book series on compact modeling, five years ago when we first came to this Workshop on Compact Modeling.

The following two slides show the flyers about this book series.

I have twenty copies of these flyers. Please contact me after this session or go to the publisher's addresses:

<http://www.worldscibooks.com/catalogues/asset.pdf>

<http://www.worldscibooks.com/catalogues/eui.pdf>

Connecting Great Minds

International Series on Advances in Solid State Electronics and Technology (ASSET)



MOSFET MODELING FOR VLSI SIMULATION
Theory and Practice
by **Narain Arora** (Cadence Design Systems, USA)

The first comprehensive book, a classic now reprinted, on MOS transistor compact modeling, it was the most cited among similar books in the area and remains very frequently cited today. The coverage is device-physics based and continues to be relevant to the latest advances in MOS transistor modeling. This was also the only book that discusses in detail how to measure device model parameters required for circuit simulations.

632pp Feb 2007
978-981-256-862-5 US\$133 £75
978-981-270-7581(ebook) US\$173



MOSFET MODELING FOR CIRCUIT ANALYSIS AND DESIGN
by **Carlos Galup-Montoro** & **Márcio Cheren Schneider** (Federal University of Santa Catarina, Brazil)

This is the first book dedicated to the next generation of MOS transistor models. Addressed to circuit designers with an in-depth treatment that appeals to device specialists, the book presents a fresh view of compact modeling, having completely abandoned the regional modeling approach.

448pp Mar 2007
978-981-256-810-6 US\$88 £52
978-981-270-7598(ebook) US\$114



THE PHYSICS AND MODELING OF MOSFETS
Surface-Potential Model HSIM
by **Mitko Miura-Mattausch**, **Hans Jürgen Mattausch** & **Tatsuya Ezaki** (Hiroshima University, Japan)

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380pp June 2008
978-981-256-864-9 US\$69 £43
978-981-281-2056(ebook) US\$100



INVENTION OF INTEGRATED CIRCUITS
Unfold Important Facts
by **Arjun N Saxena** (Pennsylvania Polytechnic Institute, USA)

This book is the first to give an authoritative and comprehensive account of the invention of Integrated Circuits (ICs) from an insider who had participated and contributed from the beginning of their invention and advancement to the Ultra Large Scale ICs (ULSICs) of today. It reads like a mystery novel to engage the reader, but it is not based on fiction. It gives documented facts of the invention of ICs, analyzes the patents, and highlights additional details and clarifications of their history.

564pp April 2009
978-981-281-445-6 US\$98 £74
978-981-281-4463(ebook) US\$127

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ICP Imperial College Press
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COMPACT HIERARCHICAL BIPOLAR TRANSISTOR MODELING WITH HICUM

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300pp (approx) Fall 2010
978-981-256-863-2 US\$47 £31
978-981-281-399-2(ebook) US\$62

ELECTROMIGRATION IN ULSI INTERCONNECTIONS

by **Cher Ming Tan** (Nanyang Technological University, Singapore)

This book provides a comprehensive description of the electromigration in integrated circuits. It is intended for both beginner and advanced readers on electromigration in ULSI interconnections. It begins with the basic knowledge required for a detailed study on electromigration, and examines the various interconnected systems and their evolution employed in integrated circuit technology. The subsequent chapters provide a detailed description of the physics of electromigration in both Al- and Cu-based interconnections, in the form of theoretical, experimental and numerical modeling studies. The differences in the electromigration of Al- and Cu-based interconnections and the corresponding underlying physical mechanisms for these differences are explained.

450pp Jul 2010
978-981-4273-32-9 US\$105 £69
978-981-4273-33-6(ebook) US\$137

BIOLOGICAL SENSORS - THEORY AND PRACTICE

by **M. Jamal Deen**, **M. Waleed Shinwari** and **P. Ravi Selvaganapathy** (McMaster University, Canada)

The first comprehensive book on the theory and practice of biological field-effect transistors (BioFETs) and BioFET-based sensing systems, in a rapidly growing field for low-cost, highly integrated and sensitive silicon-compatible bio-sensing systems. It includes chapters on cellular biology – from sensing biomolecules to microarray sensors, basic electrochemistry and electrochemical systems, semiconductor device theory applicable to “biological” transistors, a discussion of most commonly-used electrical biosensors, theory, design and applications of BioFETs and BioFET-circuits, and biosensing microsystems such as lab-on-chip and microfluidic systems, micro-biological chambers, and signal processing and transceiver circuits and systems.

Spring 2011

FUNDAMENTALS OF BULK AND SOI MOSFET MODELING

by **Francisco J. García-Sánchez** & **Adelmo Ortiz-Conde** (Simon Bolívar University, Venezuela)

Winter 2011

Series Introduction

This series was established to rapidly publish research monographs, edited volumes, advanced textbooks, handbooks and authoritative reviews concerning the latest developments on the theory and practice in solid-state microelectronics and now nanoelectronics. It covers materials and device physics and engineering and circuits for microelectron classifications. It includes transistors, passive components and interconnects used in present and future generations of submicron or nanometer integrated circuits and also solid-state materials and devices that emit and detect light, transduce signals and sense pressure, temperature, chemical vapor and liquid, and biomolecules.

The nine monographs described here are part of the ASSET's successes on Compact Device Models. They are a reprint of the 1993 classic by Narain Arora, and the latest textbook by Carlos Galup-Montoro and Márcio C. Schneider, both published in February 2007, two comprehensive application treatises on the next (second) generation compact models: by Mitko Miura-Mattausch, Hans Jürgen Mattausch and Tatsuya Ezaki on HSIM, which employs the surface-potential-based approach adopted as the industrial standard of the second generation in the next decade, published in May 2008, and by Weidong Liu and Chenming Hu on BSIM4, which is the extension of the industrial standard of the first generation used in the last decade and five recent additions, by Arjun Saxena on the history of invention of the silicon integrated circuit, published in May 2009, by Michael Schröter on HICUM for Si and GeSi-C bipolar transistors by Cher Ming Tan on Electromigration history and interconnections state-of-the-art published in June 2010; by Jamal Deen on Bio Sensors, and by Francisco García-Sánchez and Adelmo Ortiz-Conde on Bulk and SOI MOSFET Modeling. Additional monographs are forthcoming. (CTS '08)

About the ASSET Series Editor

Dr. Chih-Tang (Tom and Chintang) Sah has been an educator, pioneer engineer and eminent applied physicist for 50 years. As the head and manager of Physics Department at the Fairchild Semiconductor Corporation in Palo Alto, California, he built up and led the 64-person team which developed the first generation silicon integrated circuit technology during 1959-1964. Listed by ISI (Institute of Scientific Information) as one of the world's 1000 most cited scientists during 1965-1976, he has presented about 200 invited papers and keynote presentations at international conferences and seminars at universities and written about 300 journal articles on transistor physics and history, and on integrated circuit technology. With the World Scientific Publishing Company, he has authored a 3-volume basic senior undergraduate semiconductor textbooks in 1991, 1993 and 1996, and edited a dozen monograph volumes in the international ASSET series (Advances in Solid-State Electronics and Technology) which he founded in 1991. Dr. Sah is an Academician of the Chinese Academy of Sciences in Beijing and Academia Sinica in Taipei, and a Member of the U.S. National Academy of Engineering. He has been an Honorary Professor of Peking, Tsinghua and Xiamen Universities of China. For contributions in microelectronics, he was recognized by China's National Honorary Doctorate on April 6, 2010 at the 80th anniversary of Xiamen University. Professor Sah has taught for fifty years in American universities, including his undergraduate alma mater, the University of Illinois at Urbana-Champaign, as a Professor of Electrical and Computer Engineering and a Professor of Physics during 1962-1968. He has guided 50 PhD theses in Physics and in Electrical and Computer Engineering. He has also guided the investigations of 50 industrial and academic postdoctoral associates and collaborators in semiconductor physics and silicon integrated-circuit technology. Professor Sah has begun an association with the Physics Department of Xiamen University in China on research and teaching in applied, fundamental and foundation physics. (YSZ)

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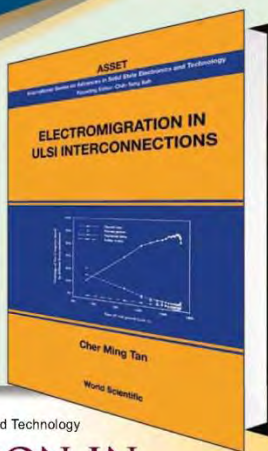
Five published books and several addition books to be published, including the BSIM4 by Prof. Chenming Hu of UC Berkeley and Dr. Weidong Liu of Synopsis.

Connecting Great Minds



Profile of Author:

Dr. Cher Ming Tan is an academic staff in the Nanyang Technological University, Singapore, and has been working in semiconductor industry for 10 years before joining the University. He has been working on ULSI interconnection reliability research for more than 10 years and has published more than 150 technical papers in this area. His work include the reliability physics of interconnections, numerical modeling of interconnect reliability, testing methodology of interconnect reliability, failure analysis of interconnect failure, and statistical analysis of interconnect reliability data.



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Contents: Introduction; History of Electromigration; Experimental Studies of Al Interconnections; Experimental Studies of Cu Interconnections; Numerical Modeling of Electromigration; and Future Challenges.

Readership: Graduate and advanced undergraduate students in electrical and material engineering, practicing engineers, researchers and university lecturers interested in integrated circuit reliability.

450pp Jul 2010

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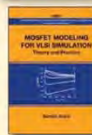


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The latest and just published is shown on this slide, on Electromigration, written by Prof. Cher Ming Tan of Nanyang Technology University in Singapore.



Theory of Bipolar MOSFET (BiFET) with Electrically Short Channel

Bin B. Jie and Chih-Tang Sah

CTSAH Associates, Florida, USA

Department of Physics, Xiamen University, China



OUTLINE

- Bipolar MOSFET (BiFET) with a Pure Base
 - Electrically Short Channel
- Two Representations of Transistor Theory
 - Bipolar Electrochemical Current Theory
 - Bipolar Drift-Diffusion Current Theory
- Long-Channel Current and Short-Channel Correction
 - Longitudinal Gradient of Longitudinal Electric Field
- Summary

Pure-Base BiFET

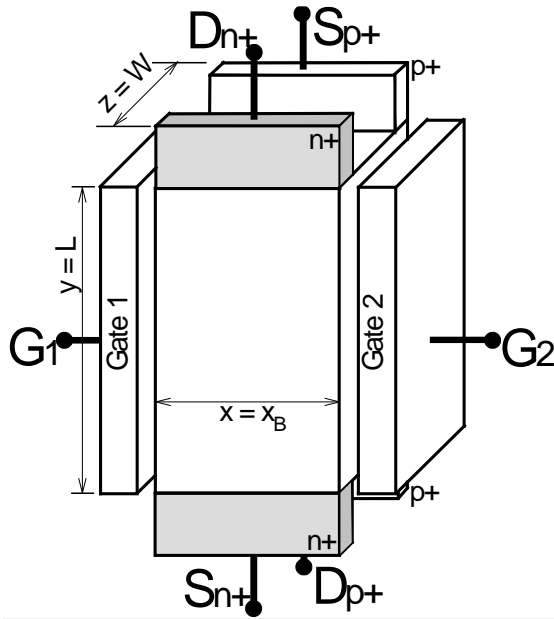
- Elimination of impurity atoms is the best way to suppress the impurity concentration fluctuation in the channel, which leads to the pure base in the future silicon transistor. **Two-gate pure-base nanometer MOSFET or FinFET is such a transistor.**
- Silicon field-effect transistor is inherently bipolar. Pure-silicon base has both electrons and holes with equal concentration in its electrical equilibrium state. Both carriers give the terminal currents and contribute the charge distribution in the transistor.
- Pure-silicon base has a carrier screening characteristics length or intrinsic Debye length of about **25** μm . With the physical length of practical transistors, a pure-base BiFET is always a transistor with electrically short channel.



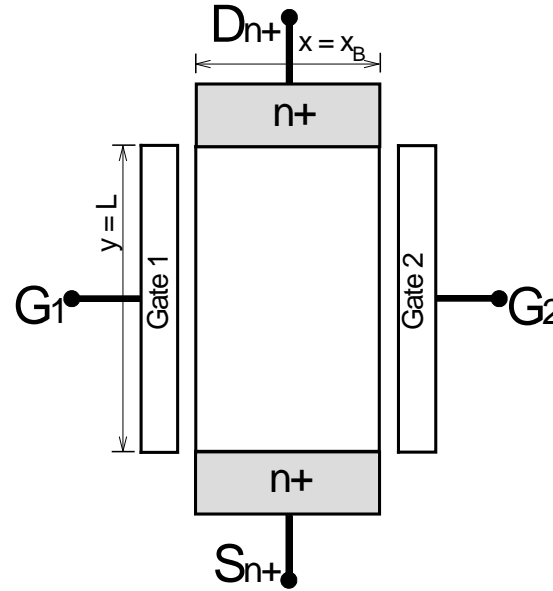
Pure-Base BiFET

- A complete semiconductor transistor was proposed by Sah-Jie at last-year's WCM keynote. It must have **six terminals** in order to input and output both electron and hole currents.
- A BiFET with a pure silicon base and two MOS gates has one electron contact and one hole contact at each of two ends of the rectangular box of the base. Therefore, it has **six contacts**: two electron contacts, two hole contacts and two MOS gate contacts.

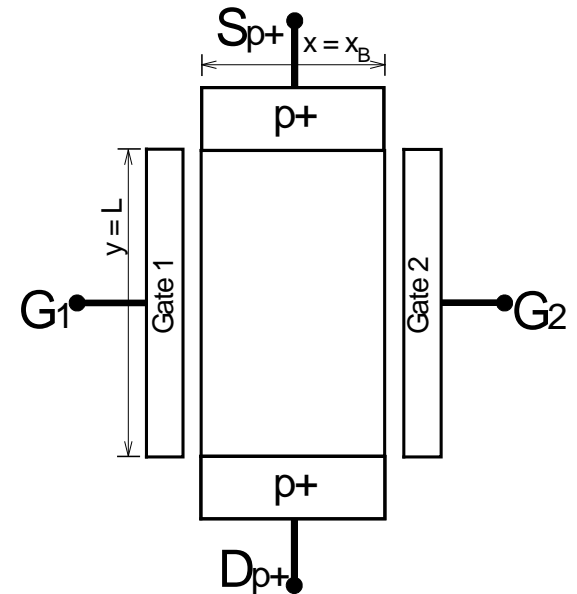
Pure-Base BiFET



3-D view



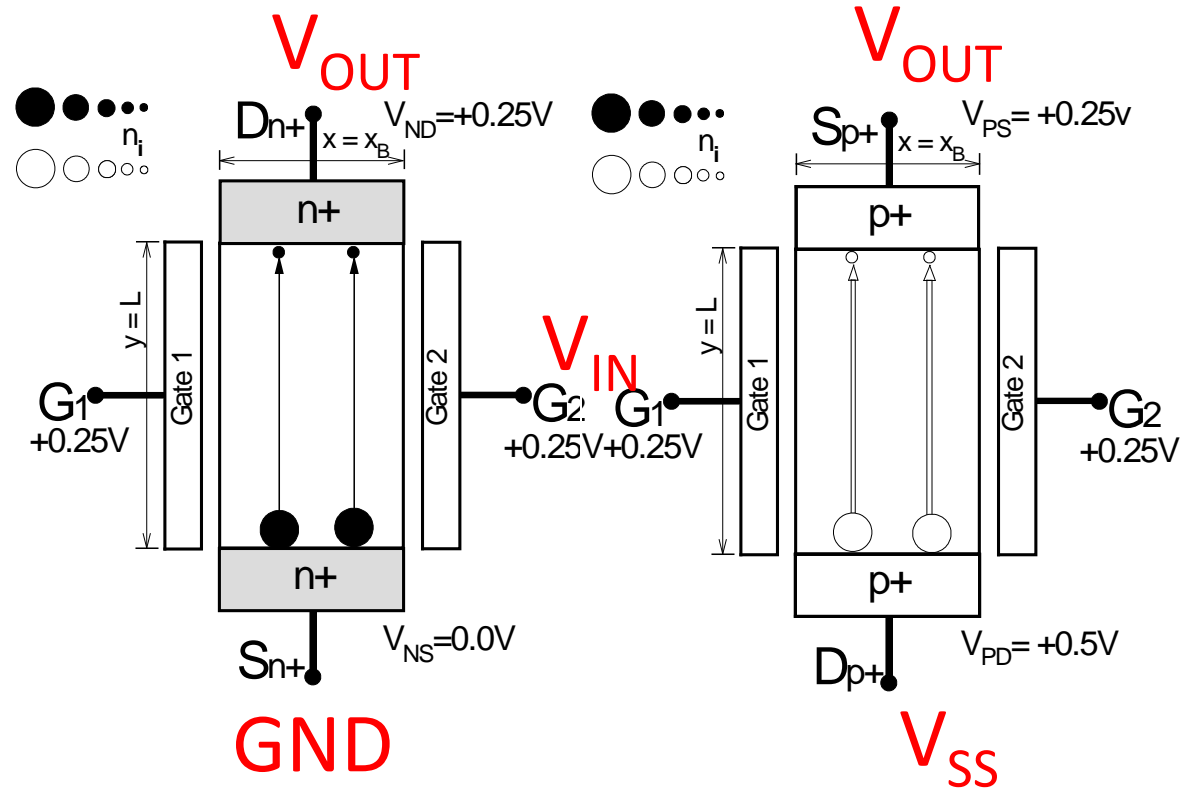
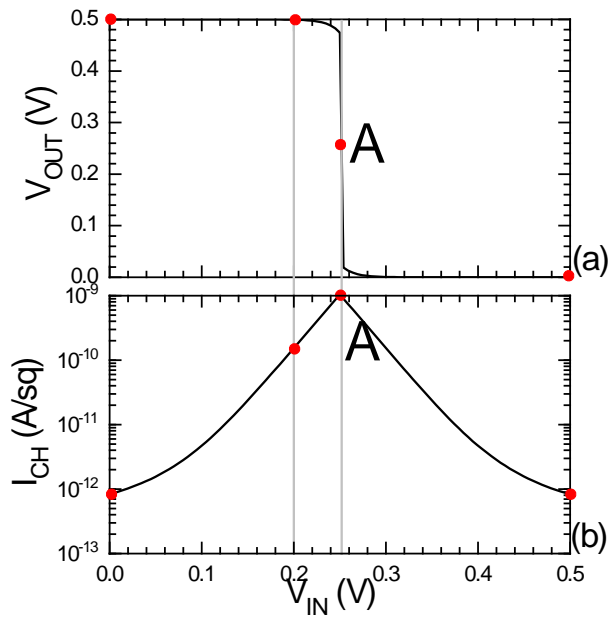
Front view



Back view

Two MOS gates G_1 and G_2 are always tied together in this presentation.

CMOS-BiFET

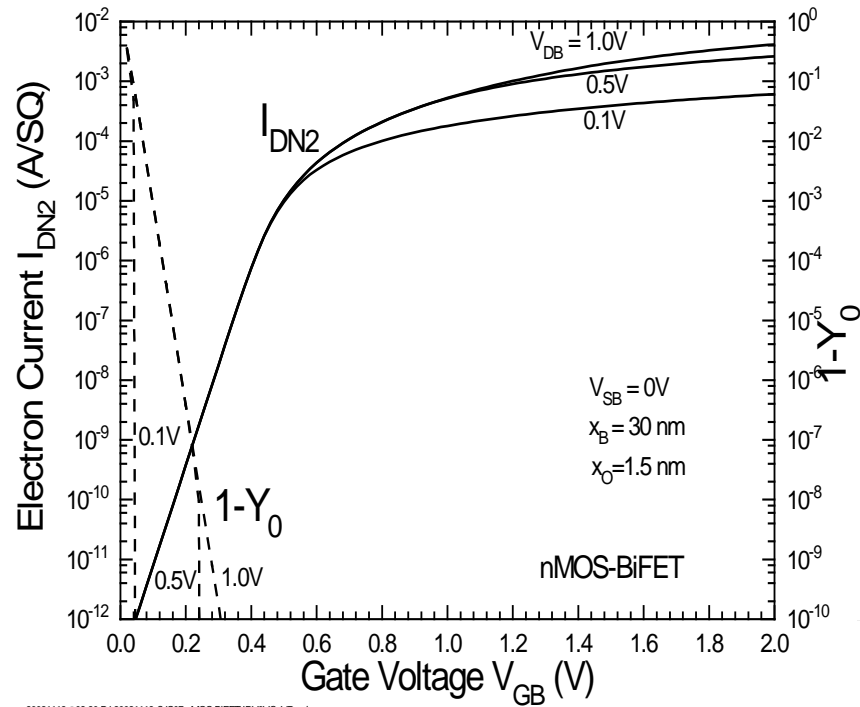


VV & IV curves

Front view

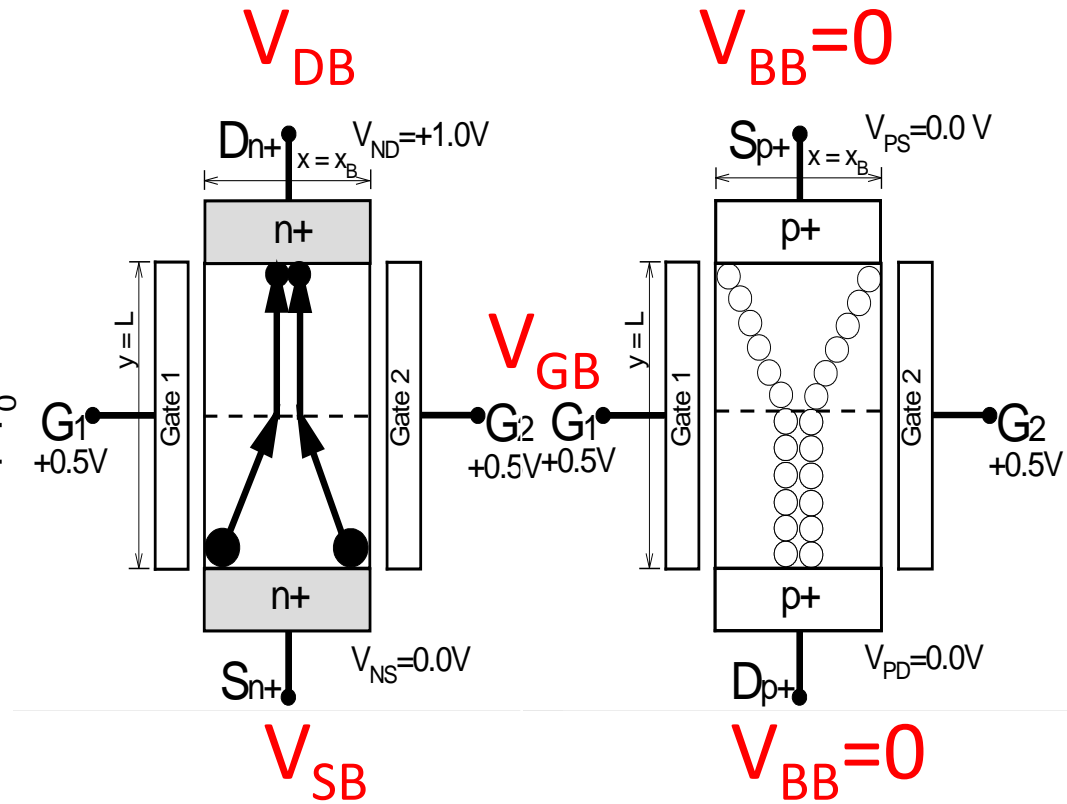
Back view

nMOS-BiFET



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$I_D V_G$ curves



Front view

Back view



The Transistor Theory

- **1949**: Shockley invented p-n junction transistor theory. 1-D. Minority carrier **diffusion** current.
- **1952**: Shockley invented **unipolar** junction-gate field-effect transistor theory. 1-D. Majority carrier **drift** current.
- **1966**: Sah-Pao presented MOSFET surface potential modeling using electrochemical current. 1-D.
One carrier species current, both **drift and diffusion**.
- **1996**: Sah obtained MOSFET 2-D exact analytical drain current equation with **drift and diffusion** currents of one carrier species only.
- **2007**: Sah-Jie developed **bipolar** MOSFET theory using both electrochemical current and drift-diffusion current. 1-D. Two-carrier **drift and diffusion** currents.

Surface Potential Modeling

- The 2-D transistor theory is decomposed along the two-direction (X and Y) in two 1-D equations which are coupled through surface potential (or total energy band bending of the surface space charge layer).
- The transverse or X equations are derived from the Poisson equation with omission of longitudinal gradient of the longitudinal electric field and with assumption of X-independence of electrochemical potentials (valid for thin and long channels).
- The longitudinal or Y equations are derived from the current continuity equations. Carrier currents are expressed either by gradient of the electrochemical potentials or by sum of drift and diffusion components.

Electrochemical Current Theory

$$\mathbf{J}_N = -q\mu_n N \nabla V_N, \quad \mathbf{J}_{NX} = 0$$

$$\mathbf{J}_P = -q\mu_p P \nabla V_P, \quad \mathbf{J}_{PX} = 0$$

- 1966 Sah-Pao Model

- $I_{DN} = -\iint J_{NY} \partial x \partial z = +qD_n (\partial U_N / \partial y) \int N \partial x W$ (9A)

$$= +qD_n n_i (W/L) L_D (\partial U_N / \partial Y) \exp(-U_N) \int \exp(+U) \partial_x U / F(U, U_p, U_N, U_0, P_{IM}, E_Y, E_{X1}) \quad (9)$$

- $I_{DN} = -\iiint J_{NY} \partial x \partial y \partial z / L = +qD_n \int (\partial U_N / \partial y) \partial y \int N \partial x (W/L)$ (10A)

$$= +qD_n n_i (W/L) [L_D / (Y - Y_3)] \int \partial_y U_N \exp(-U_N) \int \exp(+U) \partial_x U / F(U, U_p, U_N, U_0, P_{IM}, E_Y, E_{X1}) \quad (10)$$

- $I_{DP} = -\iint J_{PY} \partial x \partial z = +qD_p (\partial U_p / \partial y) \int P \partial x W$ (11A)

$$= +qD_p n_i (W/L) L_D (\partial U_p / \partial Y) \exp(+U_p) \int \exp(-U) \partial_x U / F(U, U_p, U_N, U_0, P_{IM}, E_Y, E_{X1}) \quad (11)$$

- $I_{DP} = -\iiint J_{PY} \partial x \partial y \partial z / L = +qD_p \int (\partial U_p / \partial y) \partial y \int P \partial x (W/L)$ (12A)

$$= +qD_p n_i (W/L) [L_D / (Y - Y_3)] \int \partial_y U_p \exp(+U_p) \int \exp(-U) \partial_x U / F(U, U_p, U_N, U_0, P_{IM}, E_Y, E_{X1}) \quad (12)$$

Drift-Diffusion Current Theory

$$\mathbf{J}_N = + q\mu_n N \mathbf{E} + qD_n \nabla N, \quad J_{NX} = 0$$

$$\mathbf{J}_P = + q\mu_p P \mathbf{E} - qD_p \nabla P, \quad J_{PX} = 0$$

- 1996 Sah exact equation

- $I_{DN} = -kT\mu_n n_i L_D (W/L) \times \{ +j(P_{IM} - P)/n_i (\partial U/\partial Y)\partial X$
 $+ 2(\partial U/\partial X)_S (\partial U_S/\partial Y)$
 $+ \partial/\partial Y j(\partial U/\partial X)^2 \partial X$
 $- (L_D/L)^2 \partial/\partial Y j(\partial U/\partial Y)^2 \partial X \}$ bulk charge drift term
carrier space-charge drift term
transverse electric-field drift term
short-channel drift correction
 - $-qD_n n_i L_D (W/L) \times \{- \partial/\partial Y j(P_{IM} - P)/n_i \partial X$
 $- 2\partial/\partial Y [(\partial U/\partial X)_S]$
 $+ 2(L_D/L)^2 \partial/\partial Y j(\partial^2 U/\partial Y^2) \partial X \}$ bulk charge diffusion term
carrier space-charge diffusion term
short-channel diffusion correction
- (65)
- $I_{DP} =$ similar equation to I_{DN} (66)

Long-Channel Current I_{DL}

Pure-Base nMOS-BiFET

- The Voltage Equation: (X-equation)

$$U_{GB} - U_S = \text{sign}(U_S - U_0) \times (C_{Di}/C_0) \times [\exp(U_S - U_N) - \exp(U_0 - U_N) + \exp(U_P - U_S) - \exp(U_P - U_0)]^{1/2}$$

- The Thickness Equation: (X-equation)

$$X_B = 2f \text{sign}(U - U_0) \partial_X U \times [\exp(U - U_N) - \exp(U_0 - U_N) + \exp(U_P - U) - \exp(U_P - U_0)]^{-1/2}$$

- The electron current Equation: (Y-equation)

$$I_N = 2qD_n n_i L_{Di} (W/L) \times \int \exp(-U_N) \partial U_N \times \int \text{sign}(U - U_0) \exp(+U) \partial_X U \times [\exp(U - U_N) - \exp(U_0 - U_N) + \exp(U_P - U) - \exp(U_P - U_0)]^{-1/2}$$

$U_N = U_{SB} \text{ to } U_{DB}$
 $U = U_0 \text{ to } U_S$

- The hole current Equation: (Y-equation)

$$I_p = 0$$

Long-Channel Current I_{DL}

Pure-Base nMOS-BiFET

From $Y=0$ to $Y=Y_1$ ($Y=y/L$)

$$Y_1 \times I_{DL} = +2kT \mu_n n_i L_{Di} (W/L) \times \{ \\ (C_O/C_{Di}) \times [(2U_{GS} \times U_S - U_S^2) |_{Y=Y_1} - (2U_{GS} \times U_S - U_S^2) |_{Y=0}] \\ + (-1) \int [\exp(U - U_N) - \exp(U_0 - U_N) + \exp(U_P - U) - \exp(U_P - U_0)]^{1/2} \partial U |_{Y=Y_1} \\ - (-1) \int [\exp(U - U_N) - \exp(U_0 - U_N) + \exp(U_P - U) - \exp(U_P - U_0)]^{1/2} \partial U |_{Y=0} \} \\ + q D_n n_i L_{Di} (W/L) \times \{ (C_O/C_{Di}) \times [2U_S |_{Y=Y_1} - 2U_S |_{Y=0}] \}$$

Short-Channel Correction $I_{D-Short}$

Pure-Base nMOS-BiFET

- Electrochemical potential U_N as a function of position Y from the long-channel electron current equation.
- Surface potential U_S and mid-plane potential U_0 as a function of U_N from the voltage equation and the thickness equation.
- The first and second derivatives of U_S and U_0 with respect to Y are obtained numerically.
- Estimate the two integrations in short-channel correction:

$$\int (\partial U / \partial Y)^2 \partial X, X=0 \text{ to } X_B, \approx [(\partial U_S / \partial Y)^2 + (\partial U_0 / \partial Y)^2] / 2 \times X_B$$
$$\int (\partial^2 U / \partial Y^2) \partial X, X=0 \text{ to } X_B, \approx [\partial^2 U_S / \partial Y^2 + \partial^2 U_0 / \partial Y^2] / 2 \times X_B$$

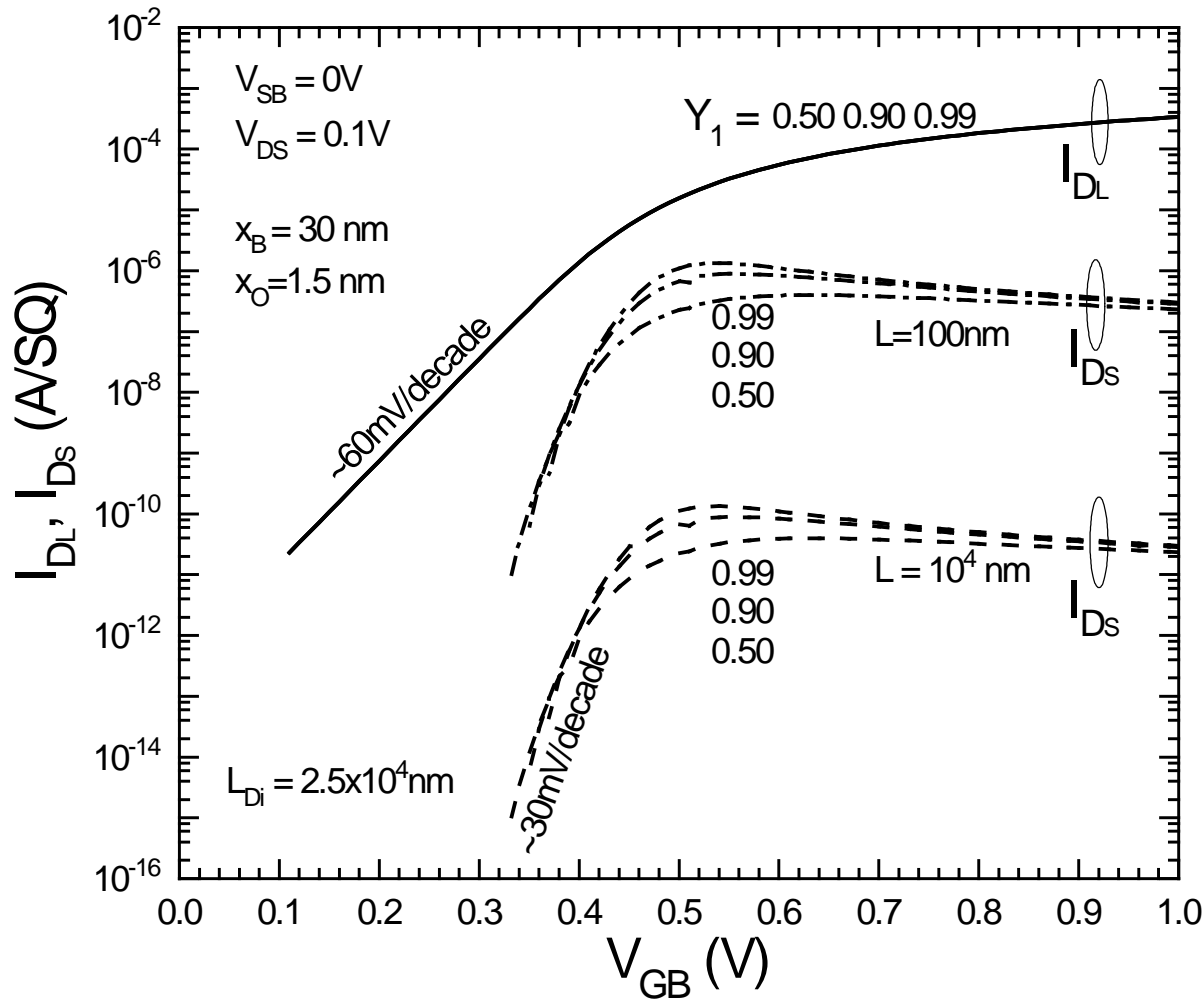
Short-Channel Correction $I_{D-Short}$

Pure-Base nMOS-BiFET

From $Y=0$ to $Y=Y_1$

$$Y_1 \times I_{DS} = +2kT \mu_n n_i L_{Di} (W/L) \times \left\{ \begin{aligned} & (L_{Di}/L)^2 \left[\int (\partial U / \partial Y)^2 \partial X \Big|_{Y=Y_1} - \int (\partial U / \partial Y)^2 \partial X \Big|_{Y=0} \right] \} \\ & + 2q D_n n_i L_{Di} (W/L) \times \left\{ \begin{aligned} & 2(L_{Di}/L)^2 \times \left[\int (\partial^2 U / \partial Y^2) \partial X \Big|_{Y=Y_1} - \int (\partial^2 U / \partial Y^2) \partial X \Big|_{Y=0} \right] \} \end{aligned} \right.$$

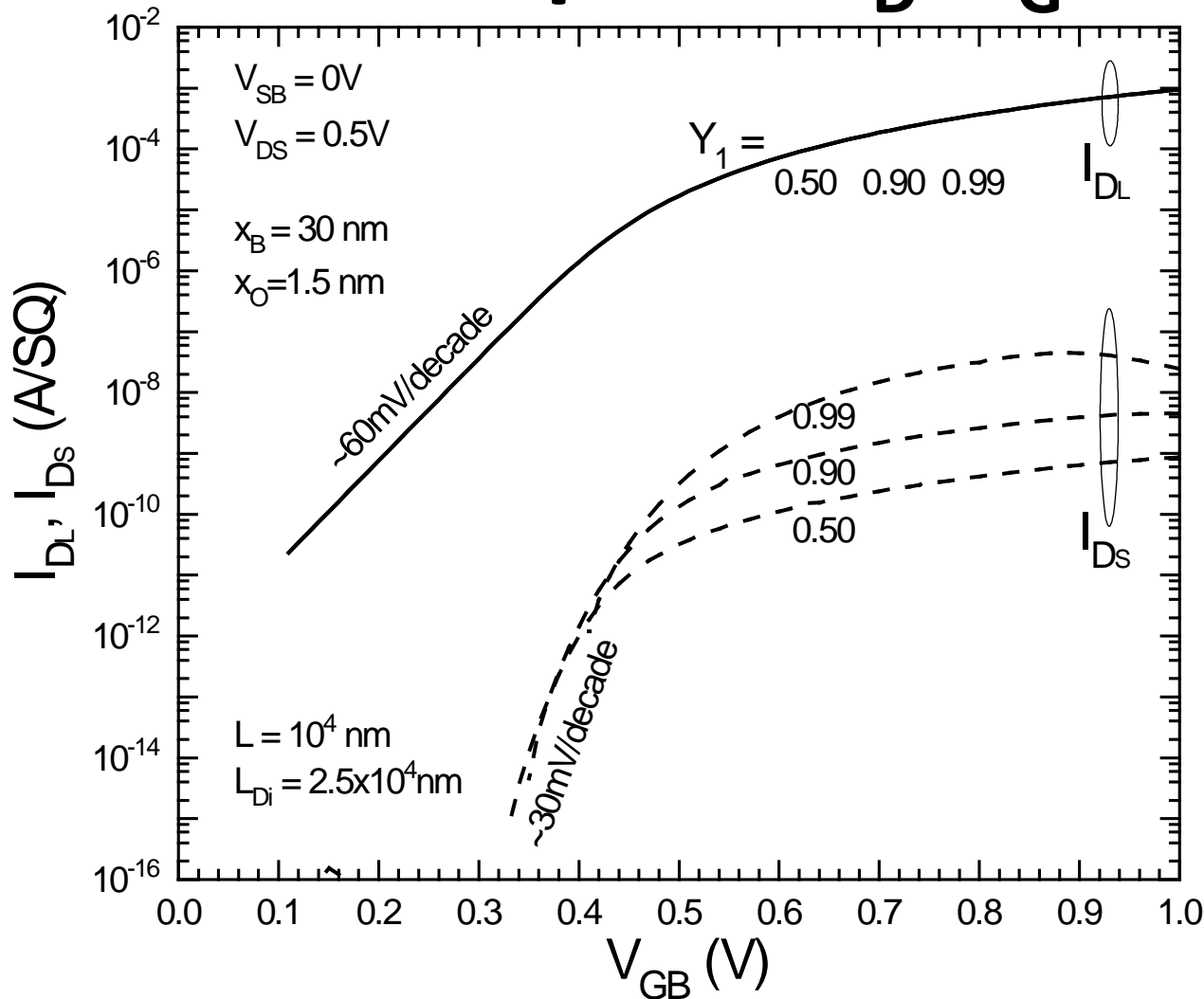
Computed I_D - V_G curves



- I_{DL} is independent of Y_1
- I_{DS} depends on Y_1 strongly
- Subthreshold slope of I_{DS} is about half of that of I_{DL} .
- I_{DS} shifts up vertically as L decreases. Scaled as L^{-2} .

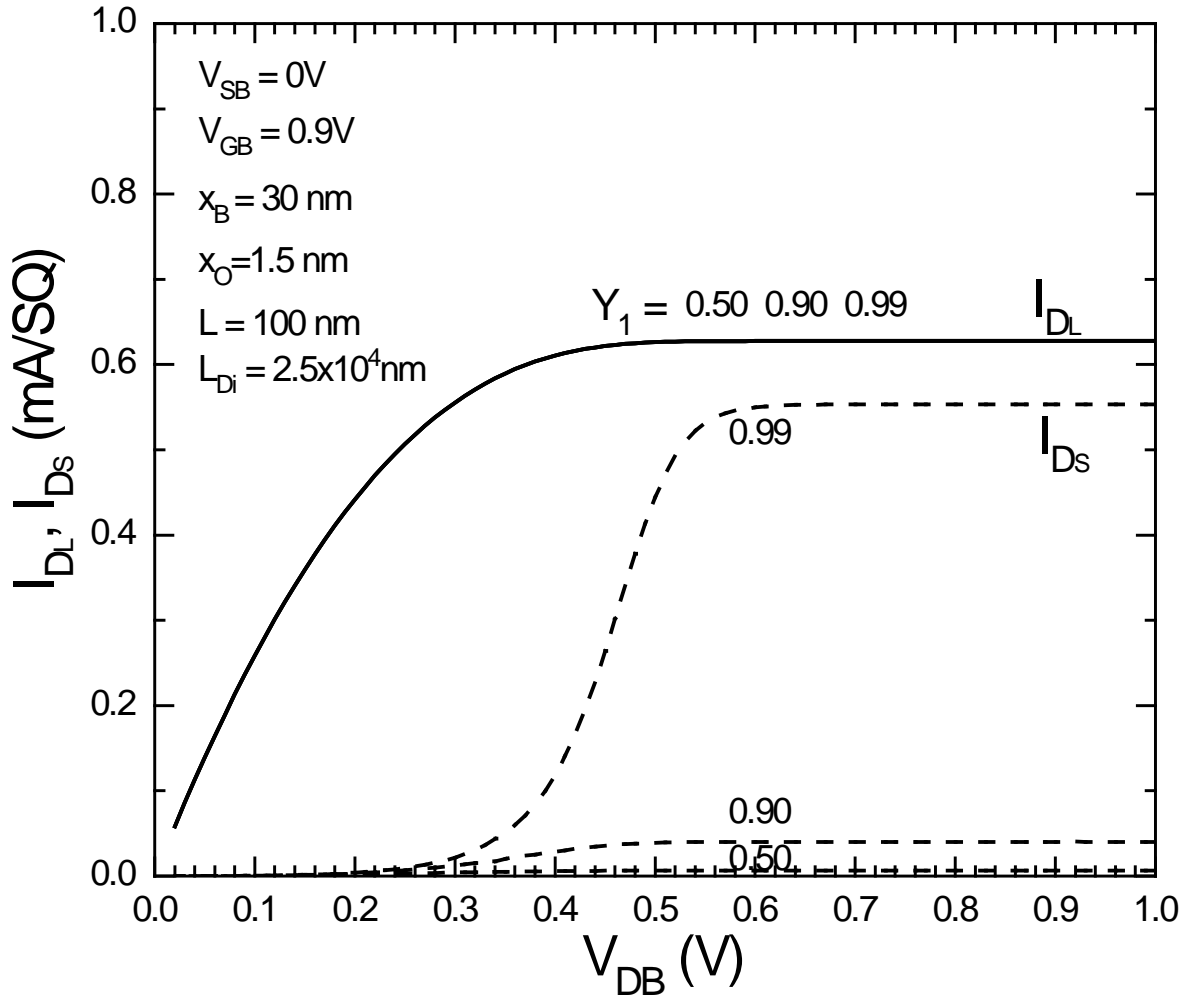
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Computed I_D - V_G curves



- I_{DL} is independent of Y_1
- I_{DS} depends on Y_1 strongly
- Subthreshold slope of I_{DS} is half of that of I_{DL} .
- I_{DS} decreases when $V_{GB} - V_{DB} > 0.4V$.

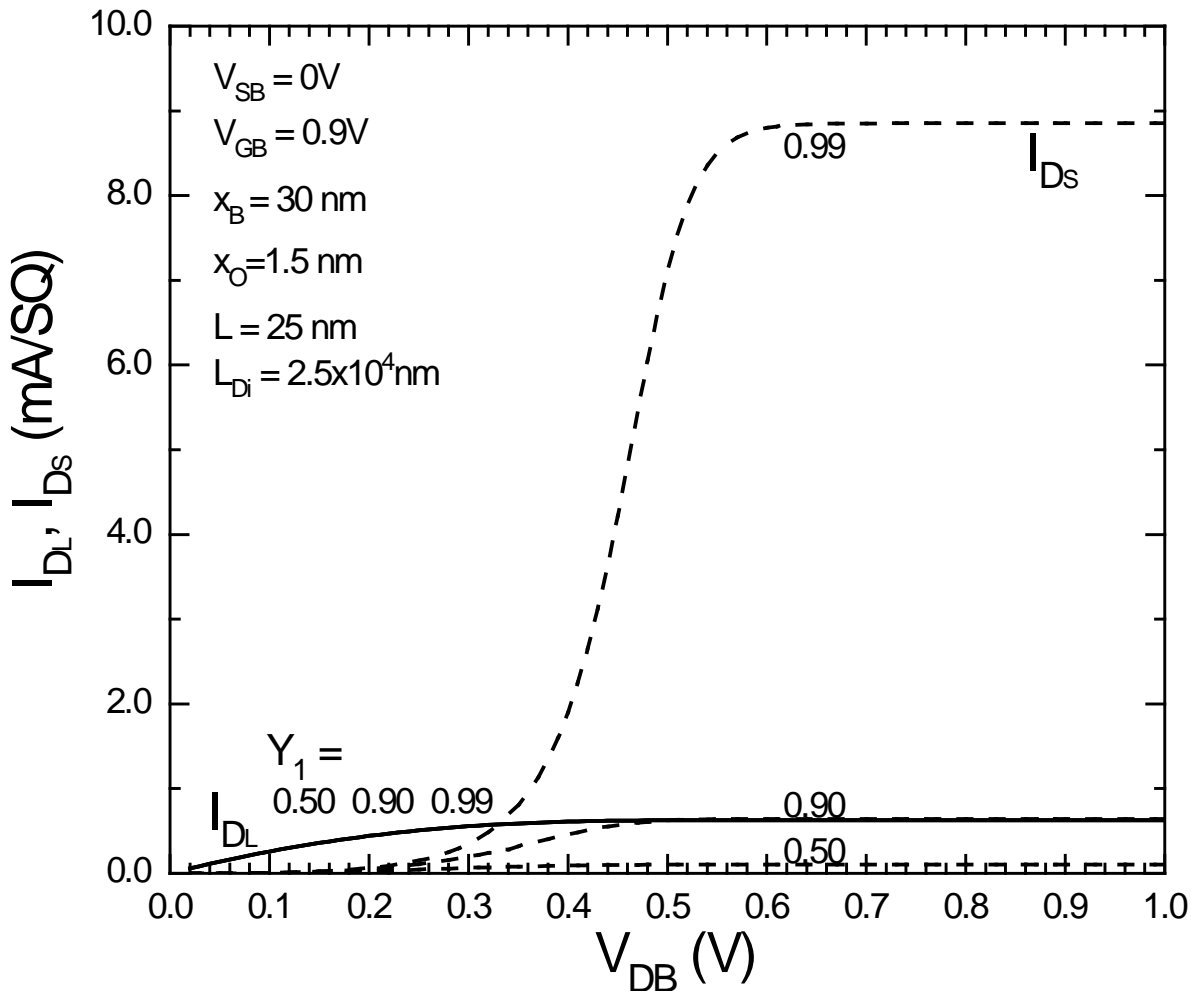
Computed I_D - V_D curves



- I_{DL} is independent of Y_1
- I_{DS} depend on Y_1 strongly
- I_{DS} at $Y_1 = 0.99$ is still less than I_{DL} at $L = 100 \text{ nm}$
- I_{DS} decreases when $V_{GB} - V_{DB} > \sim 0.4V$.

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Computed I_D - V_D curves



- I_{DL} is independent of Y_1
- I_{DS} depend on Y_1 strongly
- I_{DS} at $Y_1 = 0.99$ is 10 times larger than I_{DL} at $L = 25 \text{ nm}$.
- I_{DS} decreases when $V_{GB} - V_{DB} > \sim 0.4V$.

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Summary

- The Pure-Base BiFET with electrically short channel is introduced. The structures and biases of CMOS-BiFET and nMOS-BiFET are given.
- The transistor theory is reviewed. Surface potential modeling, electrochemical current formula and drift-diffusion current formula are described.
- Long-channel current and short-channel correction formula for nMOS-BiFET are derived.
- Computed $I_D V_G$ and $I_D V_D$ curves of the long-channel current and short-channel correction are computed. When the physical channel length $L > 100\text{nm}$, the long-channel current is still a good approximation for the nMOS-BiFET. When the physical length $\leq 25\text{nm}$, the long-channel current characteristics is modified significantly by the short-channel correction from E_y^2 .

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